

Friday, 04/04/2008 9:46:47 AM
Julie Lecocq

Process Sheet

SPLIX

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
 Job Number : 38364 (-1)
 Estimate Number : 10943
 P.O. Number :
 This Issue : 04/04/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 04/04/2008 Type : SMALL /MED FAB
 Previous Run : 36458
 Part Number : K10004
 Drawing Number : K10004 REV C
 Project Number : N/A
 Drawing Revision : C
 Material :
 Due Date : 23/04/2008 Qty: 8 Um: Each
 Written By :
 Checked & Approved By : JD 08.04.4
 Comment : Est : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/J LM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile for D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004
 CHG003

JLD

08.4.18

2.0

D205641011

GHW Kit



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

GHW Kit

| Qty | Part Number | Description | Batch |
|-----|--------------|-------------|-------|
| 2 | D205-641-011 | GHW Kit | 37975 |

B 38385 7 x 8/4/23

x9

AS 08/04/10

3.0

D2570

Bushing



Comment: Qty.: 32.0000 Each(s)/Unit Total: 256.0000 Each(s)

Bushing

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------------------------|
| 32 | D2570 | Bushing | 37920 x 244 B37748 x 10 |

AS 08/04/10

4.0

D2968041

Tow Ring



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Tow Ring

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 2 | D2968-041 | Tow Ring | 3032 |

AS 08/04/10

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 38364

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Placard

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|--------|
| 1 | D3428-3 | Placard | B36483 |

Batch

B36483

AS 08/04/10 (K)

6.0

D5951

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Saddle

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 2 | D5951 | Saddle | 36459 x2 |

Batch

36459 x2

B38365 14x SC
8/4/17

7.0

D5953

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Saddle

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 2 | D5953 | Saddle | 36460 x2 |

Batch

36460 x2

B38366 14x SC
8/4/17

8.0

D5955

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Saddle

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 2 | D5955 | Saddle | 36462 x3 |

Batch

36462 x3

B38367 13x SC
8/4/17

9.0

D5957

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Saddle

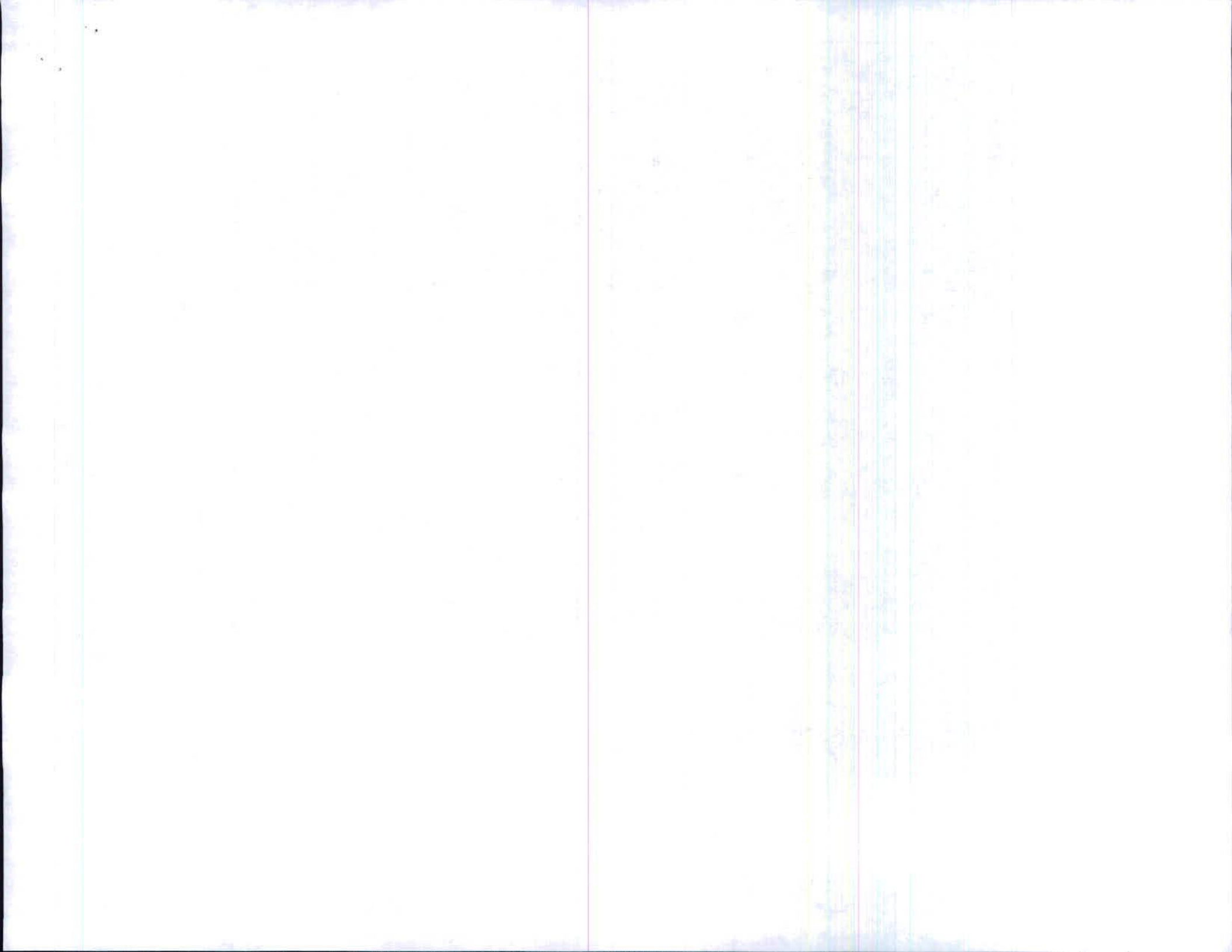
Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 2 | D5957 | Saddle | 36462 x3 |

Batch

36462 x3

B38368 13x SC
8/4/17



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 38364

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 16 | AN4-51A | Bolt | M100002 |

AS 08/04/09 (x8)

11.0

AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 256.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------------|
| 32 | AN5-15A | Bolt | M100785 62x |

8/4/03 scf

M107137 (x4)

12.0

AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

BOLT

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 2 | AN5-36A | Bolt | M100993 |

AS 08/04/09 (x8)

13.0

AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|------------|
| 2 | AN5-42A | Bolt | M107905 x9 |

AS 08/05/02 (x4)

~~AS 08/04/09 (x8)~~

14.0

AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 2 | AN5-43A | Bolt | M104118 |

AS 08/04/09 (x8)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 38364

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description:

15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 2 | AN5-45A | Bolt | M106785 |

M106785

AS

08/04/09

(x8)

16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total: 640.0000 Each(s)

Washer

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 80 | AN960JD516 | Washer | M106654 |

Batch

M106654 x 245

AS 08/04/09

Take out 3 more for Batch M106654. Same Batch. Not enough in comp.

(x8)

17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 2 | AN970-4 | Washer | M105442 |

Batch

M105442

there's 21 in Box - 16 = 4 left of same Batch - for P... line exceeds qty in

AS 08/04/09

(x8)

18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total: 144.0000 Each(s)

Nut

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 18 | MS21042L4 | Nut | M106825 |

Batch

M106825

AS

08/04/09

(x8)

19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total: 320.0000 Each(s)

Nut

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 40 | MS21042L5 | Nut |

Batch

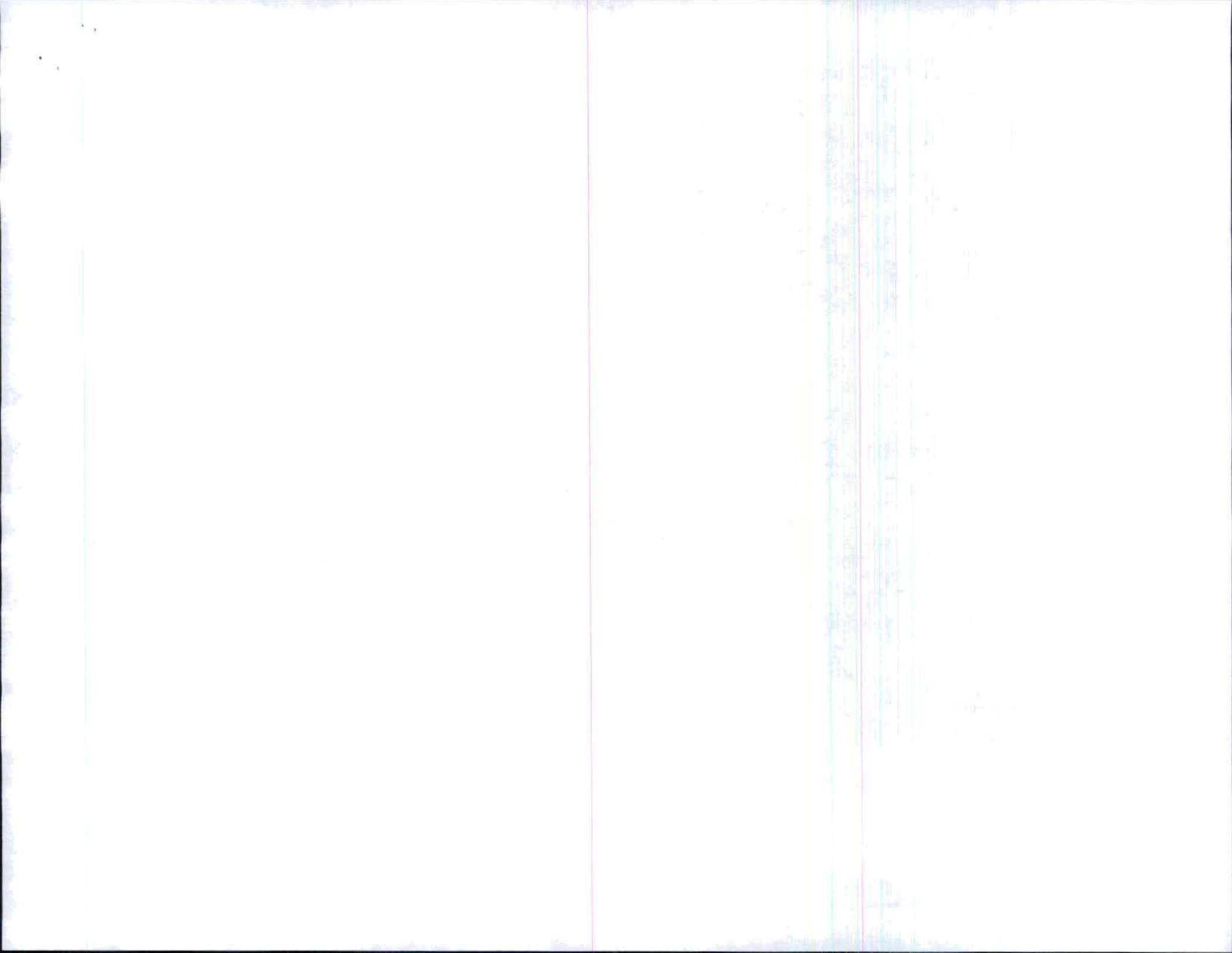
M106825 124
M106277 x196

AS

08/04/09

(x8)

Batch exceeds qty. But there was 196. Need to take out 10 more from same batch.



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 38364

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

500/512 (x4)

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: E

8/5/2

SP

22.0

QC21

FINAL INSPECTION/W/O RELEASE



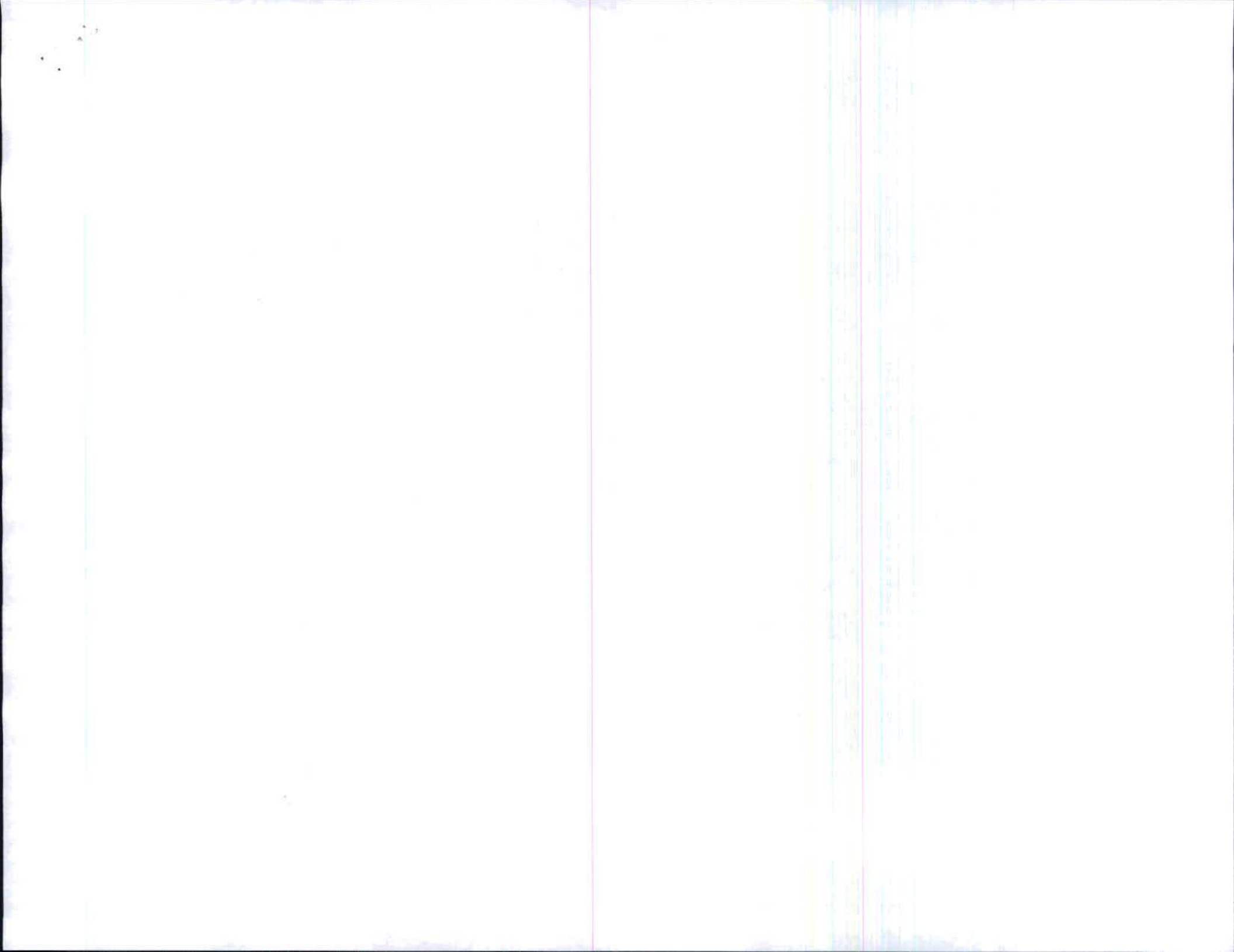
Comment: FINAL INSPECTION/W/O RELEASE

08/05/05

Job Completion



MF 08-05-02



DART

| | | | |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN DS | DRAWN BY PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. K10004 | REV. C SHEET 1 OF 1 |
| DATE 05.07.22 | TITLE SADDLE KIT | | SCALE NTS |
| A | 00.06.01 | NEW ISSUE | |
| B | 00.11.22 | ADD D2707-041 OPTION | |
| C | 05.07.22 | ADD D3428-3 PLACARD | |

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

| AIRCRAFT | INSTALLATION |
|------------------|--|
| BELL 412 | D412-652-011 D412-652-021 |
| BELL 205/212/214 | D205-594-011 D205-594-013 D205-594-015 |

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

| PART NUMBER | K10004 | D412-652-011 D412-652-021 | D205-594-011 D205-594-013 D205-594-015 |
|--------------------------|--------|------------------------------|--|
| D205-641-011 | 2 | 2 | 2 |
| D2570 | 32 | 32 | 32 |
| D2707-041 (OR D2968-041) | 2 | 2 | 2 |
| D3428-3* | 1 | N/A | 1 |
| D5951 | 2 | 2 | 2 |
| D5953 | 2 | 2 | 2 |
| D5955 | 2 | 2 | 2 |
| D5957 | 2 | 2 | 2 |
| AN4-51A | 16 | 16 | 16 |
| AN5-15A | 32 | 32 | 32 |
| AN5-36A | 2 | 2 | 2 |
| AN5-42A | 2 | 2 | 2 |
| AN5-43A | 2 | 2 | 2 |
| AN5-45A | 2 | 2 | 2 |
| AN960JD516 | 80 | 80 | 80 |
| **AN960JD1016 | 2 | 2 | 2 |
| AN970-4 | 2 | 2 | 2 |
| MS21042-4 (OR L4) | 18 | 18 | 18 |
| MS21042-5 (OR L5) | 40 | 40 | 40 |

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY

**REQUIRED WITH D2707-041 ONLY

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NO. 38364

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